

Garant
CNMG 120412, Grade: HB7120-1


Order data

Order number	250324 HB7120-1
GTIN	4045197819673
Item class	21G

Description

CNMG 120412 HB7120-1 Grade: HB7120-1
 Chip breaker: VG
 Cutting depth a_p : 1.5 - 6 mm
 Feed f : 0.25 - 0.6 mm/rev.
 Cutting speed v_c main application: 70 - 240 m/min

Technical description

Chip breaker	VG
Corner radius	1.2 mm
Feed f	0.25 - 0.6 mm/rev.
Cutting conditions	continuous
Cutting speed v_c main application	70 - 240 m/min
Main application	M
Cutting depth a_p	1.5 - 6 mm

Grade	HB7120-1
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120412
Number of changes/inserts	4
Type of product	Indexable insert for turning